

# GRAPHICS

LARGE FORMAT DIGITAL RANGE - CAST FILMS

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#### **RI-JET 50 SLIDE & TACK CAST GL WHITE AP921 PERM REPOS GREY WKPE160 AIRFL**

A complete range of self-adhesive solutions for a total or partial decoration of private, commercial, fleet, safety, emergency vehicles and caravans, as well as for glazed windows surfaces and walls decoration, indoor, outdoor and illuminated signs as well as for fairs and events.

All our self-adhesive materials are suitable for the main large format digital printing techniques: solvent, eco-solvent, Latex and UV ink-jet to meet all market requirements.

### **Applications**

High slideability on the surfaces on which this product is applied, without creating any tack or removability issue. Slide&Tack products are the latest generation films for an easy, comfortable and high quality car wrapping, advertising and promotional applications (window graphics, outdoor and indoor posters, billboards and signs).

### **Face Material**

Gloss white CAST soft vinyl.

Туре	CAST vinyl	
Colour and Finish	Gloss white	
Weight	70 g/m² ±10%	ISO-536
Thickness	50 µm ±10%	ISO 534-80
Dimensional stability	< 0.1 %	ASTM D1204
Tensile Strength MD	> 20 N/mm²	ASTM D882
Tensile Strength CD	> 20 N/mm²	ASTM D882
Elongation at break MD	> 250 %	ASTM D882
Elongation at break CD	> 200 %	ASTM D882
Flammability	SELF-EXTINGUISH	ISO 3795:1989
Outdoor vertical exposure durability	UP TO 10 YEARS	

### **Adhesive**

Solvent based permanent repositionable adhesive, featuring low initial tack with high final adhesion value, good water resistance. High adhesion on a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP). The grey pigmentation of the adhesive gives to the material excellent coverage performances. Ideal for car wrapping.

Reference	AP921 grey		
Туре	Permanent repositionable		
Min. Appl. Temp.	+10 °C		
Service Temperature	-20°C/+120°C		
Shear	Medium-High	FINAT FTM8	
Initial adhesion	> 5 N/25mm	FINAT FTM1	
Final Adhesion	> 12 N/25mm	FINAT FTM2	

#### Liner

Туре	2 side PE coated kraft paper-slidable White		
Colour and Finish			
Weight	160 g/m² ±10%	ISO-536	
Thickness	195 µm ±10%	ISO 534-80	
Transparency	N.A. %	DIN 53 147-64	

# **Printing Methods**

The RI-JET series of ink-jet print media gives excellent print results with UV, solvent and eco-solvent ink-jet printing.

## **Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the storage conditions as defined by FINAT section 2.5:

- Ideal storage conditions are at a temperature of 20 -25 °C and 40 50 % HR.
- Store in a cool and dry place.
- Do not store close to a heat source or in direct sunlight.
- · Keep the material in the original packaging until required for use.

Pay particular attention to the recommended shelf-life and ensure correct stock rotation.

## **Disclaimer**

All Ritrama's products are subject to manufacturing controls in order to guarantee the good quality of the products. The statements, technical information, data, values and recommendations regarding Ritrama's products are based on research and tests we believe to be reliable, but do not constitute a guarantee or warranty of whatsoever nature.

Considering the multiple uses of Ritrama's products, the user is recommended to test the products prior to their use, so to determine and ascertain the suitability and performance of the product for its intended application and purpose.

The methods of conversion and application of Ritrama's self-adhesive materials are multiple and it is therefore essential that the users are aware of the particular method to be used, prior to commencing the production.

Printing: Testing for compatibility between product, printers and inks is always highly recommended before printing the product.

Application Systems and Conditions: it is recommended that the performance of the product be always tested in the actual applications conditions as substrate state (rough, smooth, flat or irregular shapes, moderate curves, with or without rivets); applicator technology (hand application or fully automated lines); specific stress on Ritrama material once applied (high and/or low temperature, mechanical stress, exposure to challenging environment conditions), et cetera.

As Ritrama's products are used in conditions beyond its control, such as those listed above as example, Ritrama does not assume any liability for inappropriate use of the products.

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