



Technical Data Sheet

StreetLam

PRODUCT DESCRIPTION

StreetLam is a product specifically developed for short to medium term outdoor Floor Graphics applications made with StreetRap as print media. Thanks to its large abrasive particles bonded to a durable polymeric PVC matrix, StreetLam will bring to the printed image the high slip resistance required in exterior pedestrian walking areas.

STREETLAM

- $-\,$ is a 385 μm clear satin construction made from abrasive particles bonded onto a polymeric PVC
- helps eliminate glare and provides a very unique finish.
- not only provides protection from abrasion and moisture, it also helps retard colour fade caused by ultraviolet light exposure.
- is rated as R12 according to DIN 51130 slip resistance test.
- when used in combination with StreetRap as print media, conforms well to exterior uneven surfaces like concrete pavement, bitumen....
- does not influence the pH level of substrate to which it is applied.

PHYSICAL PROPERTIES

	Average values	Test method
<u>Adhesive</u>		
Quick Tack on glass (N/25 mm)	15	FTM 9
Peel 180° on glass (N/25 mm) - after 20 minutes - after 24 hours	16 18	FTM 1 FTM 1
Gloss (60° angle)	8	ASTM D-523
Dimensional stability - MD - CD Flammability	<0.5 % <0.5 % self-extinguishing	FTM 14 Sample mounted on aluminium
Release liner One side siliconized paper (gr/m 2) Film + adhesive (μ)	135 520	ISO 536 ISO 534 (ASTM D 645)

HEAT RESISTANCE

Application temperature range $: + 15 \,^{\circ}\text{C}$ to $+ 30 \,^{\circ}\text{C}$ End-use temperature range $: - 30 \,^{\circ}\text{C}$ to $+ 70 \,^{\circ}\text{C}$

 $For \ temperatures \ outside \ those \ quoted \ above, \ please \ consult \ MACtac.$

PERMACOLOR StreetLam Issue 1 HGP 01/2014 Page 1 / 2

SHELF LIFE

3 years when stored at 15 to 25 $^{\circ}$ C and \pm 50 $^{\circ}$ C relative humidity.

DURABILITY

StreetLam will give satisfactory performance up to 6 months when used in combination with StreetRap for the production of outdoor floor graphics.

Note: The use-life estimate is based upon accelerated age studies based on vertical application under "normal" temperate climates. Please note that exposure to severe temperatures, ultra-violet light and also tropical, subtropical or desert regions will cause more rapid deterioration. This also applies to polluted areas, high altitude and south facing exposure. For more information, please refer to Technical Bulletin 7.5: "Outdoor Durability of combined MACtac print media and laminates"

On the floor, the graphics can be damaged by heavy-duty equipment. MACtac cannot be held responsible for any damage caused in this way. The durability of a floor graphics also depends on the preparation, application, cleaning, usage conditions and also type of flooring.

RECOMMENDATIONS

<u>Storage</u>: MACtac recommends that rolls be stored on end or suspended from the core. Small dust particles can be created by abrasion of the product on itself during storage.

<u>Lamination</u>: always clean properly with a soft textile the laminator rolls after having used StreetLam as small dust particles can fall from the face of the product.

<u>Application:</u> as StreetLam has a very rough and abrasive surface, squeeges will age rapidly. A felt one is recommended for the application of the StreetRap/StreetLam floor graphics. Wearing soft tissue gloves is also recommended to avoid skin abrasion upon application.

Please refer to Technical bulletin 4.16 : "Application guide Outdoor Floorgraphics : StreetRap & StreetLam".

Transport:

- allow the maximum amount of time after lamination, preferably overnight, before rolling for transport,
- roll the largest diameter possible, no less than 15 cm diameter,
- roll with the StreetLam to the outside.

IMPORTANT NOTICE

All MACtac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects.

Published information concerning MACtac products is based upon research which the Company believes to be reliable although such information does not constitute a warranty.

Because of the variety of uses of MACtac products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages.

All specifications are subject to change without prior notice.

PERMACOLOR StreetLam issue 1 HGP 01/2014 Page 2 / 2