

TECHNICAL DATA SHEET



ONE WAY VISION
series 18660

Item	Description	Specification
Front Layer PVC	Type	Polymeric PVC film
	Thickness	180 ± 10 micron
	Front Color	Milk white
	Back Color	Full black
	Shrinkage	≤ 0.6%
	Surface tension	≥ 30 dyne / cm
	Holes No.	Average 130 / sq inch (square inch = mm 25,4x25,4)
	Hole Diameter	1.6mm
	Distance Between Holes	2.4mm
	Hole Space (transparency)	40%
	Opacity	99%
Adhesive	Type	Clear solvent based removable pressure sensitive glue
	Weight (g/m ²)	30 ± 2 micron
	Adhesion Temperature	15°C~40°C (thermal range)
	Initial Adhesion-Ball Tack	≥5 Steel Ball (GB4852-84/ CNS)
	Peeling force	≥ 5N/25 mm (GB2792-81/ CNS)
	Holding Power	≥ 800 min (GB4854-84/ CNS)
	Expected lifetime	3 years
Removable Durability	Max one year cleanly removable at the temperature of 18-25°C and RH of 50-60% (provided that the glass surface is very clean when sticking).	
Liner	White siliconated paper	Random fibers design (cross-linked) - 105 g in full surface (65 g after punching)
	Transparent OPP	33 g hot laminated - additional liner
	Total Weight	98 g ± 5 g/m ²
	Release Force	FTM 3 N/25 mm 0,05 ≤ x ≤ 0,25
Additional Liner	Liner: Peel off Advice	It is strictly recommended peeling off the liner with extra caution. After printing, the manual cutting must be done with scissors or professional cutters with very sharp blades (no worn-out tools). In this way, you will avoid tearing the liner among the holes: that indeed could cause the flaking off of the paper liner.
Sizes available	Meter x Meter	1,37 x 50
Storage Period	12 months under ordinary condition at the average temperature of 22 °C and relative humidity of 50-55%.	
Applications	In normal average European climate, outside exposure: 3 years. One way vision media is used in digital and screen printing machines for signage display, shop window advertising, vehicle graphic, subway and building glass walls.	
Compatibility of machines and inks	Media is suitable for all solvent, eco-solvent and UV digital printers with heating systems including Infiniti, Phaeton, Mimaki, Roland, Vutek and HP Scitex. It is designed for Latex (tested on Mimaki JV400LX and HP L26500; when working with other machines, tests before printing are recommended). Inks should be the original ink from the printer manufacturers. The best printing temperature is 16-38°C. When dealing with additional liner, the user is recommended to delaminate the first 2cm of the printed material in the whole width, then go on with the normal liner delaminating process.	
Safety Caution	REACH - Complying with the Italian Decree-Law nbr. 133 issued on 14.09.2009 published on the Italian <i>Gazzetta Ufficiale</i> , we inform that the substance Bis(2-ethyl(hexyl)phthalate (DEHP) is present in a concentration of 0,13%. For further information, please refer to the certified copy available of the analyses worked out on the substances taken into consideration by REACH (Registration Evaluation Authorization of Chemicals). RoHS - Cadmium free.	

Notes

Published information is based upon research and information which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of the products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages. All specifications are subject to changes without prior notice.