



HIGH QUALITY HEAT TRANSFER FILMS  
FOR TEXTILES AND ACCESSORIES

WE HAVE  
THE **SOLUTION**  
YOU NEED...

**POLI-FLEX®**

MORE THAN 200 PRODUCTS  
WITH DIFFERENT  
DESIGNS AND FEATURES

**TUBITHERM FLOCK**

24 COLOURS, INCLUDING  
6 NEON COLOURS & BLOCKOUT

**PRINTABLE FLEX  
& FLOCK FILMS**

MORE THAN 20 PRODUCTS  
WITH HIGH PRINT  
RESOLUTION, COLOUR  
BRILLIANCE AND  
WASH RESISTANCE



[WWW.POLI-TAPE.DE](http://WWW.POLI-TAPE.DE)



# POLI-FLEX® PREMIUM

POLI-FLEX® PREMIUM is an ecologically proven polyurethane film with a matt, reflectionfree surface, in accordance with Oeko-Tex® Standard 100 category I. POLI-FLEX® PREMIUM is suitable to transfer onto textiles like cotton, mixtures of polyester/cotton and polyester/acrylic. POLI-FLEX® PREMIUM can be used for lettering on T-shirts, sports & leisure wear, sport bags and promotional articles.

## SPECIAL FEATURES

PU FILM 100 µ  
SELF-ADHESIVE PET LINER

## COLOUR RANGE

40 COLOURS

## WASHABLE

WASH RESISTANCE 80 °C  
SUITABLE FOR TUMBLE DRY AND DRY-CLEANING

## ENVIRONMENT

OEKO-TEX® STANDARD 100 CATEGORY I

## APPLICATION

COTTON, COTTON / POLYESTER,  
POLYESTER / ACRYLIC, POLYESTER



## TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	160 °C	15 sec.	2,5 - 3,0 bar
Cotton / Polyester	160 °C	15 sec.	2,5 - 3,0 bar
Polyester Acrylic	160 °C	15 sec.	2,5 - 3,0 bar
Polyester	160 °C	15 sec.	2,5 - 3,0 bar



## WASH RESISTANCE 80 °C

Suitable for tumble dry and dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.

## COLOUR RANGE

401 WHITE	473 FLAME RED	472 CARDINAL RED	466 LILAC	404 GREEN	470 ANTIQUE GOLD	403 NEON BLUE
417 BEIGE	408 RED	409 BORDEAUX	464 SAPPHIRE	468 AQUA GREEN	412 GREY	440 NEON YELLOW
419 LEMON YELLOW	476 VIOLET	471 AUBERGINE	406 ROYAL BLUE	413 TURQUOISE	402 BLACK	441 NEON GREEN
418 MEDIUM YELLOW	461 BABY PINK	414 PURPLE	405 NAVY BLUE	469 MILITARY GREEN	420 GOLD METALLIC	442 NEON ORANGE
410 YELLOW	460 MAGENTA	475 ICE BLUE	474 LIGHT GREEN	407 FOREST GREEN	430 SILVER METALLIC	443 NEON PINK
415 ORANGE	462 FUCHSIA	465 SKY BLUE	467 APPLE GREEN	416 BROWN		



# POLI-FLEX® TURBO

**FAST TRANSFER: 5 SEC.**

**LOW TEMPERATURE: 130 °C**

**WASHABILITY: 60 °C**



POLI-FLEX® TURBO is our newest polyurethane transfer film equipped with a special hotmelt for fast application at low temperature.

POLI-FLEX® TURBO is suitable for transfer to textiles like cotton, polyester, uncoated nylon, mixtures of polyester /cotton and polyester/acrylic. POLI-FLEX® TURBO can be used for lettering on T-shirts, sport & leisure wear, sport bags and promotional articles.

**SPECIAL FEATURES**  
PU FILM 95 µ SELF-ADHESIVE PET LINER

**COLOUR RANGE**  
24 COLOURS

**WASHABLE**  
WASH RESISTANCE 60 °C  
SUITABLE FOR TUMBLE DRY AND DRY-CLEANING

**ENVIRONMENT**  
OEKO-TEX® STANDARD 100 CATEGORY I

**APPLICATION**  
COTTON, COTTON / POLYESTER, POLYESTER,  
POLYESTER / ACRYLIC, UNCOATED NYLON

## COLOUR RANGE

4901 WHITE	4915 ORANGE	4914 PURPLE	4967 APPLE GREEN	4902 BLACK	4940 NEON YELLOW
4919 LEMON YELLOW	4908 RED	4965 SKY BLUE	4904 GREEN	4920 GOLD METALLIC	4941 NEON GREEN
4918 MEDIUM YELLOW	4962 FUCHSIA	4906 ROYAL BLUE	4916 BROWN	4930 SILVER METALLIC	4942 NEON ORANGE
4910 YELLOW	4909 BORDEAUX	4905 NAVY BLUE	4912 GREY	4903 NEON BLUE	4943 NEON PINK

## TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	130 °C	5 sec.	
Cotton / Polyester	150 °C	4 sec.	2,5 - 3,0 bar
	160 °C	3 sec.	
Polyester Acrylic	150 °C	5 sec.	2,0 bar
Nylon	150 °C	5 sec. + 5 sec. + 10 sec.*	2,0 bar

\* Pre Heat 5 sec. • Apply to Nylon 5 sec.  
• Remove PET liner, cover transfer with silicon paper & apply for further 10 sec.



## WASH RESISTANCE 60 °C

Suitable for tumble drying (commercial tumble dryer up to 100°C) and dry-cleaning. Wash textile inside out.



## POLI-FLEX® NYLON

POLI-FLEX® NYLON is a transfer film with a **special hotmelt for hydrophobic and nylon textiles**. Due to the **self-adhesive polyester liner** POLI-FLEX® NYLON has perfect cutting and weeding properties. The ecologically inert polyurethane film convinces by an excellent washing resistance and is preferred in the market because of its pleasant textile touch. The raw materials are ecologically inert, do not contain PVC, plasticizers or heavy metals, in accordance with Oeko-Tex® Standard 100 category I.



### SPECIAL FEATURES

PU FILM 100 µ  
SELF-ADHESIVE PET LINER

COLOUR RANGE  
16 COLOURS

WASHABLE  
WASH RESISTANCE 40 °C  
SUITABLE FOR DRY-CLEANING

ENVIRONMENT  
OEKO-TEX® STANDARD 100 CATEGORY I

APPLICATION  
IMPREGNATED TEXTILES (NYLON ETC.)

### TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Impregnated Textiles (Nylon etc.)	145 - 150°C	Pre-pressing: 4 sec.	2 – 2,5 bar
		Second pressing: 10 sec.	

WASH RESISTANCE 40 °C  
Suitable for dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.



### COLOUR RANGE

4801 WHITE	4809 BORDEAUX	4805 NAVY BLUE	4802 BLACK
4810 YELLOW	4814 PURPLE	4804 GREEN	4820 GOLD METALLIC
4815 ORANGE	4803 LIGHT BLUE	4807 FOREST GREEN	4830 SILVER METALLIC
4808 RED	4806 ROYAL BLUE	4812 GREY	4882 REFLEX ECO

## POLI-FLEX® BLOCKOUT

POLI-FLEX® BLOCKOUT is equipped with a **blockout intermediate layer** and is covered with a **self-adhesive liner**. Available in five colours. POLI-FLEX® BLOCKOUT is also offered with a non-adhesive liner as 45011 White.

### SPECIAL FEATURES

PU FILM 125 µ WITH BLOCKOUT  
INTERMEDIATE LAYER AND SELF-ADHESIVE  
PET LINER

APPLICATION  
ESPECIALLY FOR SUBLIMATED  
SPORTS WEAR

WASHABLE  
WASH RESISTANCE 60 °C  
SUITABLE FOR DRY-CLEANING

ENVIRONMENT  
OEKO-TEX® STANDARD 100  
CATEGORY I



### TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	160 °C	15 sec.	2,5 - 3,0 bar
Cotton / Polyester	160 °C	15 sec.	2,5 - 3,0 bar
Polyester Acrylic	160 °C	15 sec.	2,5 - 3,0 bar
Polyester	160 °C	15 sec.	2,5 - 3,0 bar

POLI-FLEX® BLOCKOUT White 45011 only cold peel



### COLOUR RANGE

4501 WHITE	45011 WHITE	4503 LIGHT BLUE
4508 RED	4510 YELLOW	4515 ORANGE

WASH RESISTANCE 60 °C  
Suitable for dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.



# POLI-FLEX® PEARL GLITTER

## POLI-FLEX® GLITTER

POLI-FLEX® PEARL GLITTER / GLITTER are heat sealable flex films intensely coated with sparkling, optically attractive blended Glitter powder and can be used for lettering T-shirts, Fashion & leisure wear and promotional accessories.



### SPECIAL FEATURES

SELF-ADHESIVE PET LINER  
EXCELLENT CUTTING AND WEEDING

### COLOUR RANGE

24 HIGH-QUALITY FLEX FILMS WITH FASHIONABLE PEARL GLITTER EFFECTS

### ENVIRONMENT

OEKO-TEX® STANDARD 100 CATEGORY I

### APPLICATION

COTTON, COTTON / POLYESTER,  
POLYESTER/ ACRYLIC, POLYESTER

### TRANSFER CONDITIONS

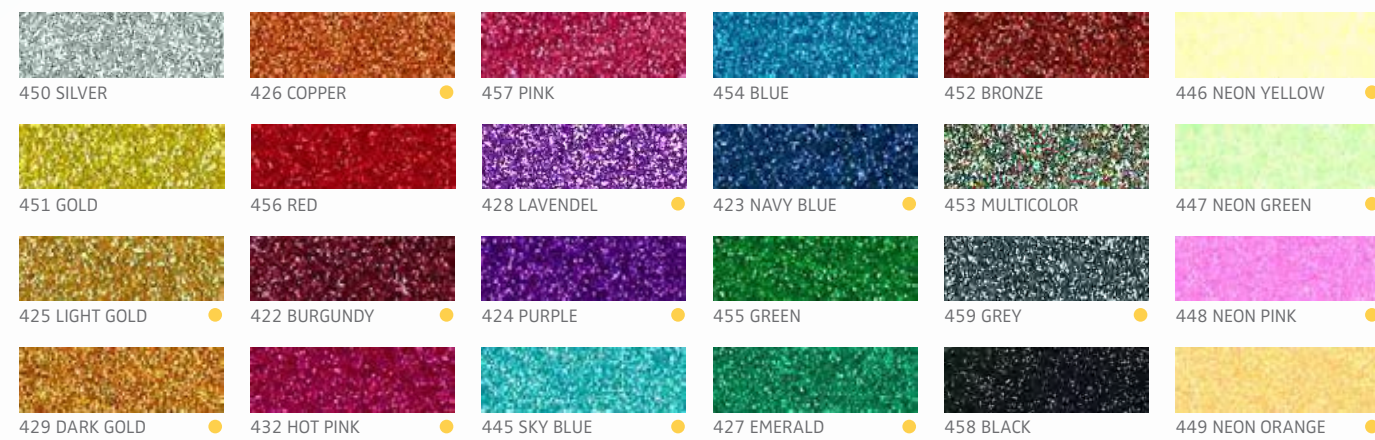
MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	160 °C	15 sec.	2,5 bar
Cotton / Polyester	160 °C	15 sec.	2,5 bar
Polyester Acrylic	160 °C	15 sec.	2,5 bar
Polyester	160 °C	15 sec.	2,5 bar

### WASH RESISTANCE 60 °C

Suitable for tumble dry and dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.



### COLOUR RANGE PEARL GLITTER



● AVAILABLE IN Q1 2017

### COLOUR RANGE GLITTER





# POLI-FLEX® IMAGE

POLI-FLEX® IMAGE are high-quality flex films with fashionable designs and special surface effects.

POLI-FLEX® IMAGE is suitable for application onto textiles like cotton, mixtures of polyester/cotton and polyester/acrylic. POLI-FLEX® IMAGE can be used for lettering on T-shirts, sports, leisure and fashion wear, sport bags and promotional articles.

## SPECIAL FEATURES

SELF-ADHESIVE PET LINER  
EXCELLENT CUTTING AND WEEDING

## COLOUR RANGE

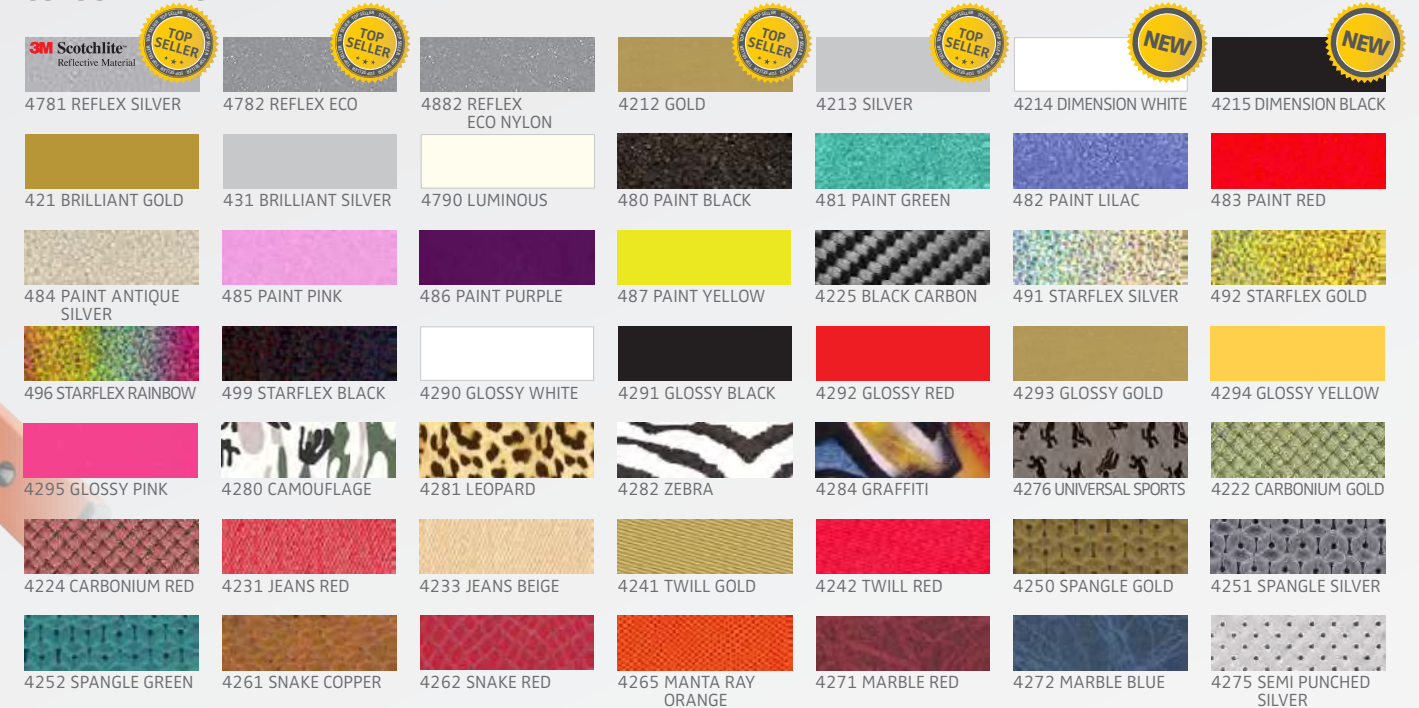
49 HIGH-QUALITY FLEX FILMS  
WITH FASHIONABLE DESIGNS  
AND SPECIAL SURFACE EFFECTS

## APPLICATION

COTTON, COTTON / POLYESTER,  
POLYESTER/ ACRYLIC,  
POLYESTER



## COLOUR RANGE



## TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	160 °C	15 sec.	2,5 - 3,0 bar
Cotton / Polyester	160 °C	15 sec.	2,5 - 3,0 bar
Polyester Acrylic	160 °C	15 sec.	2,5 - 3,0 bar
Polyester	160 °C	15 sec.	2,5 - 3,0 bar

POLI-FLEX® DIMENSION 25 sec. transfer time

WASH RESISTANCE IN ACCORDANCE  
WITH INDIVIDUAL TECHNICAL DATA SHEET





## POLI-FLEX® STRETCH

POLI-FLEX® STRETCH is a high stretchable polyurethane film with a matt, reflection free surface and is suitable to transfer onto textiles like cotton, mixtures of polyester/ cotton and polyester/acrylic. The film can be used for lettering on T-shirts, sports & leisure wear, sport bags and promotional articles.

### SPECIAL FEATURES

300 % STRETCHABILITY  
SELF-ADHESIVE PET LINER

### WASHABLE

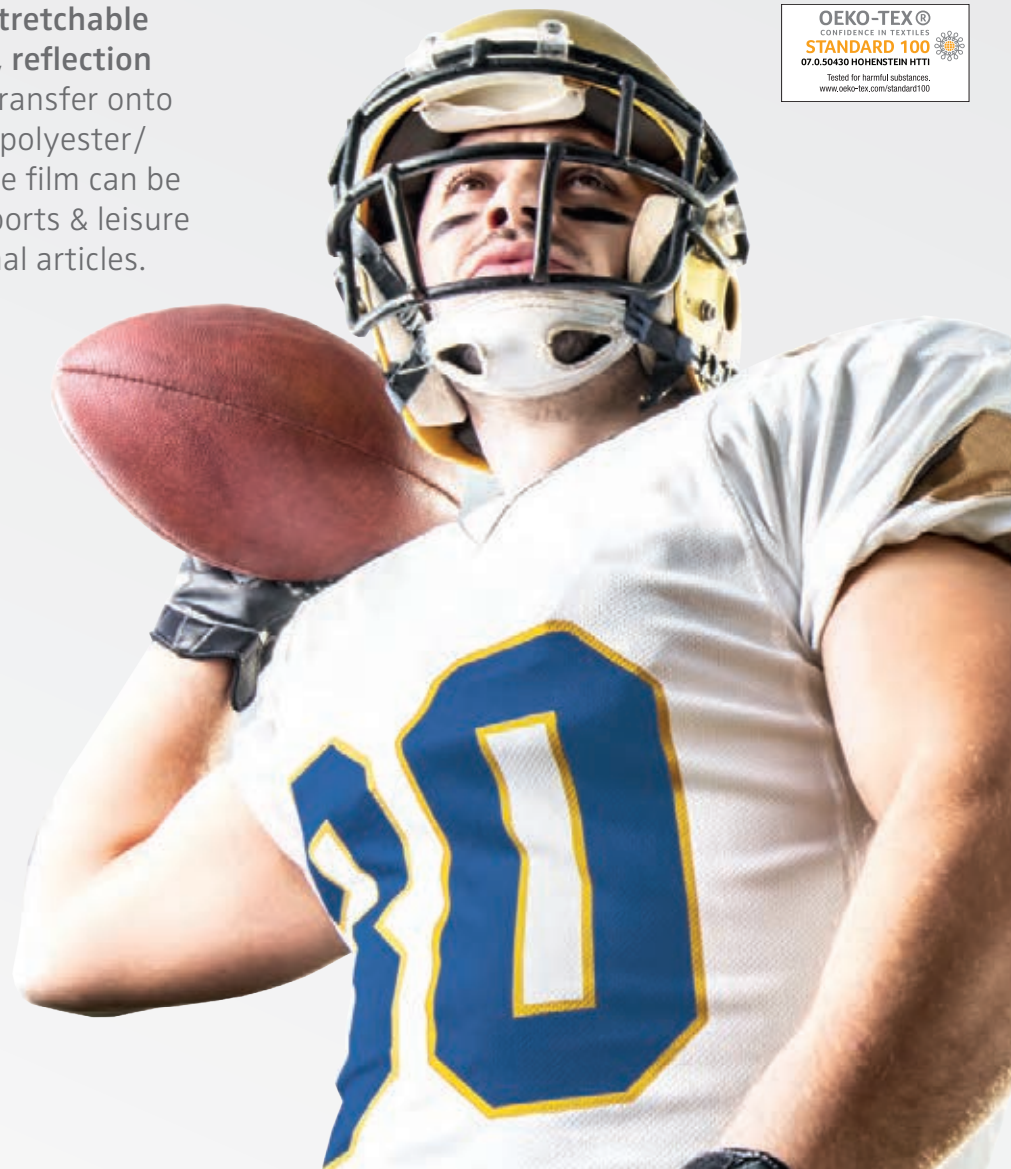
WASH RESISTANCE 80 °C  
SUITABLE FOR TUMBLE DRY AND DRY-CLEANING

### ENVIRONMENT

OEKO-TEX® STANDARD 100  
CATEGORY I

### APPLICATION

COTTON, COTTON / POLYESTER,  
POLYESTER / ACRYLIC, POLYESTER

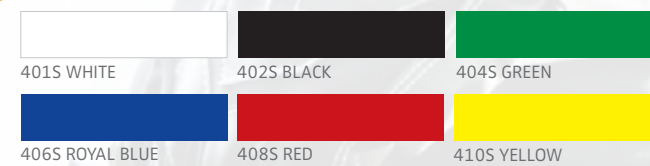


### TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	160 °C	15 sec.	2,5 - 3,0 bar
Cotton / Polyester	160 °C	15 sec.	2,5 - 3,0 bar
Polyester Acrylic	160 °C	15 sec.	2,5 - 3,0 bar
Polyester	160 °C	15 sec.	2,5 - 3,0 bar



### COLOUR RANGE



### WASH RESISTANCE 80 °C

Suitable for tumble dry and dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.



## POLI-FLEX® SPORT

POLI-FLEX SPORT® is a matt, reflection-free PU/PVC textile transfer film with a pleasant textile touch. Certified by Oeko-Tex® Standard 100 category I. POLI-FLEX SPORT® is phthalate free and convinces due to a high colour stability and offers excellent washing resistance. POLI-FLEX SPORT® is suitable for transfer onto textiles such as cotton, polyester/ cotton and polyester/acrylic and can be used for lettering on T-shirts, sports and leisure wear.

### SPECIAL FEATURES

PU/PVC FILM 180 µ  
NON-ADHESIVE PET LINER

### COLOUR RANGE

17 COLOURS

### WASHABLE

WASH RESISTANCE 40 °C  
SUITABLE FOR TUMBLE DRY AND DRY-CLEANING

### ENVIRONMENT

OEKO-TEX® STANDARD 100 CATEGORY I

### APPLICATION

COTTON, COTTON / POLYESTER,  
POLYESTER / ACRYLIC, POLYESTER



### TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	130 °C	10 sec.	2,5 - 3,0 bar
Cotton / Polyester	130 °C	10 sec.	2,5 - 3,0 bar
Polyester Acrylic	130 °C	10 sec.	2,5 - 3,0 bar
Polyester	130 °C	10 sec.	2,5 - 3,0 bar



Neon Colors & 4460: Transfer temperature 160 °C

### WASH RESISTANCE 40 °C

Suitable for tumble dry and dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.

### COLOUR RANGE





# TUBITHERM® FLOCK

TUBITHERM® is a high-quality heat transfer rayon flock (standard colors) and polyamide flock (neon colors), which convinces due to the velvety touch and its colour brilliance. TUBITHERM® can be used for lettering on clothes such as uniforms, workwear, sports and leisure wear as well as for advertising and textile designs and has a magnificent wash resistance.

## SPECIAL FEATURES

RAYON / POLYAMIDE FLOCK 500 µ  
SELF-ADHESIVE PET LINER  
SUPER SOFT AND VELVETY TOUCH

## COLOUR RANGE

24 COLOURS INCLUDING 6 NEON COLOURS  
HIGH COLOUR BRILLIANCE

## WASHABLE

WASH RESISTANCE 60 °C / 40 °C  
SUITABLE FOR TUMBLE DRY AND  
DRY-CLEANING

## ENVIRONMENT

OEKO-TEX® STANDARD 100  
CATEGORY I

## TRANSFER PRESSURE

REDUCED TRANSFER PRESSURE OF 2,0 BAR  
FOR EXCELLENT IMAGE QUALITY



## TRANSFER CONDITIONS

MATERIAL	TEMPERATURE	TIME	PRESSURE
Cotton	160 °C	15 sec.	2,0 bar
Cotton / Polyester	160 °C	15 sec.	2,0 bar
Polyester Acrylic	160 °C	15 sec.	2,0 bar
Polyester	160 °C	15 sec.	2,0 bar
			<b>NEW</b>

WASH RESISTANCE 60 °C (STANDARD COLOURS) 40 °C (NEON COLOURS & BLOCKOUT)  
Suitable for tumble dry and dry-cleaning (Perchloroethylene / Tetrachloroethylene). Wash textile inside out.

## COLOUR RANGE



# PRINTABLE FLOCK FILMS POLI-TACK TRANSFER TAPES FOR TEXTILE APPLICATIONS

## SPECIAL FEATURES

- High-quality flock with fiber finishing for ideal ink anchorage
- Photo-realistic print resolution with high image quality
- Excellent cutting and weeding properties
- Very good wash resistance
- The thickness of > 500 µ guarantees 3D effects



## SUBLI-FLOCK 5901

Heat-sealable Polyesterflock (white), with excellent results with dye-sublimation transfer-printing. The printing results are with bright and vivid colours due to high fibre density. POLI-FLOCK 5901 is used for lettering on sport and leisure wear. Due to the dense flocking the printing results are bright and colourful. The Polyester-Flock is resistant to yellowing.

## SOLVENT-FLOCK 5905

SOLVENT-FLOCK 5905 is a heat-sealable Viscose Flock (white, 560 µ) which is suitable for direct printing with Eco-Solvent and solvent inks. Due to the special fiber impregnation, a photo-realistic print resolution with radiant colours is achieved. SOLVENT-FLOCK 5905 is used for motifs and logos on sport, leisure and work wear.

## POLI-TACK

The transfer tapes are suitable for the thermal transfer of printed and weeded textile transfers and allows exact positioning and bonding of motives and designs. All POLI-TACK products are polyester films coated with a special high temperature resistant adhesive.

### POLI-TACK 853 Low Adhesion

Thermal transfer film with liner.  
Adhesion to steel: 0,30 N/cm

### POLI-TACK 854 Medium Adhesion

Thermal transfer film with liner.  
Adhesion to steel: 0,60 N/cm

### POLI-TACK 850 High Adhesion

Thermal transfer film with liner.  
Adhesion to steel: 0,90 N/cm

### POLI-TACK 860 Self-Wound

Thermal transfer film.  
Adhesion to steel: 0,30 N/cm

### THERMO-TAPE 840T

Positioning of thermal transfers.  
Adhesion to steel: 3,60 N/cm



## PRINTABLE FLEX FILMS

### SPECIAL FEATURES

- Printable with solvent and ECO-solvent inks
- Suitable for transfer onto cotton, polyester and different blended fabrics like polyester / acrylic
- Primer top coat for ideal ink anchorage
- High print resolution, colour brilliance and wash resistance
- Films with a pleasant touch, easy to cut and quick to weed



#### ULTIMATE PRINT SOFT 4030 MATT / 4031 GLOSS

Superior thin printable PU textile transfer film (opaque white, 80 µ) with high resolution print finish and excellent washing-resistance. Non-adhesive PET liner.

#### ULTIMATE PRINT SOFT 4032 MATT

Superior thin printable PU textile transfer film (opaque white, 80 µ) with high-resolution print finish and excellent washing-resistance. Self-adhesive PET liner.

#### ULTIMATE PRINT SUPERSOFT 4033 MATT

Soft, extremely thin printable PU textile transfer film (opaque white, 50 µ) with brilliant print resolution and excellent washing-resistance. Non-adhesive PET liner.

#### ULTIMATE PRINT TRANSPARENT SOFT 4034 MATT

Soft, extremely thin printable PU textile transfer film (transparent, 50 µ) for light coloured textiles with non-adhesive PET liner.

#### ULTIMATE PRINT MATT 4025

Superior semi-matt printable PU/PVC textile transfer film (opaque white, 120 µ) with high resolution print finish and excellent washing-resistance. Non-adhesive PET liner

#### ULTIMATE PRINT NYLON 4035

Printable PU textile transfer film (opaque white, 100 µ) with a special hotmelt for hydrophobic and nylon textiles.

#### TURBO PRINT 4036 MATT

Superior printable PU textile transfer film (opaque white, 80 µ) with low-temperature hotmelt (130° C, 5 sec.) also suitable for application to uncoated nylon. Self-adhesive PET liner.

#### POLI-FLEX® PRINTABLE 4015

PU textile transfer film (opaque white, 100 µ) with a self-adhesive PET liner.

#### POLI-FLEX® PRINTABLE 4016

PU textile transfer film (opaque white, 100 µ) with a non-adhesive PET liner.

#### POLI-FLEX® PRINTABLE 4600

PU textile transfer film (opaque white, 160 µ) printable with dye-based inks.

#### POLI-FLEX® PRINTABLE 4605

PU textile transfer film (opaque white, 160 µ) suitable for desktop printers.

#### POLI-FLEX® PRINTABLE 4655

Superior matt printable PU textile transfer film (transparent, 75 µ) for light coloured textiles with a non-adhesive PET liner.


#### POLI-FLEX® PRINTABLE 4625

Matt PU textile transfer film (transparent, 75 µ) with high-resolution print finish. Suitable for light textiles.

#### POLI-FLEX® PRINTABLE 4626

Gloss PU textile transfer film (transparent, 75 µ) with high-resolution print finish. Suitable for light textiles.

#### POLI-FLEX® 4665 METALLIC

PU textile transfer film (opaque white, 100 µ) with highresolution metallic print finish. 

#### POLI-FLEX® 4010 BLOCKOUT

Sublimation resistant, printable PU textile transfer film (opaque white, 140 µ) with a blockout intermediate layer.

#### POLI-FLEX® PRINTABLE 4675

Heat-sealable polyester fabric (opaque white, 200 µ) especially developed for sublimation print. Suitable for light and dark textiles and application on overalls, work and sports wear.





POLI-TRANS® - a high quality range of inkjet & laser transfer papers. The range includes transfer papers for light & dark garments and are available in A4 & A3 sheets. POLI-TRANS® provides new and exciting opportunities to personalise textiles using low cost inkjet or laser printing technologies.



**TRANSFER**  
TO PERSONALISE TEXTILES WITH LOW COST INKJET OR LASER TECHNOLOGIES

**HAPTIC**  
EASY TO APPLY GIVING A SOFT AND HIGH QUALITY RESULT

**AVAILABLE**  
A4 & A3 (50 SHEETS/BOX)

**300 INKJET LIGHT A4 / 301 INKJET LIGHT A3**

- A unique paper for application onto white and pastel textiles
- Use any inkjet printer

**310 INKJET DARK A4 / 311 INKJET DARK A3**

- Produce full colour transfer for application to dark textiles
- Use any inkjet printer

**315 PREMIUM INKJET DARK A4**

**316 PREMIUM INKJET DARK A3**

- For application onto dark textiles
- Inkjet printers with pigment inks

**320 LASER LIGHT A4 / 321 LASER LIGHT A3**

- For application onto white and pastel textiles
- Unique quality, colours & durability

**330 LASER DARK A4 / 331 LASER DARK A3**

- For application onto dark textiles

**340 NO TRIM A4 / 341 NO TRIM A3**

- A new and unique paper for application onto white & pastel textiles and no need to trim paper

**351 SILICONE PAPER A3**

- To be used as a cover sheet on transfer papers
- Use with Inkjet and Laser Dark
- Available in A3 (500 sheets/box)



**Model PT - 06**

- Quick and easy to use transfer press, requiring minimum operating space
- Microprocessor for the accurate setting of pressing time and temperature
- Work area of 38 x 38 cm (15 x 15 inch)
- CE Certified



**Model PT - 11 Cap Press**

- Transfer press developed for most types of headwear, equipped with an easy to use microprocessor for the accurate setting of pressing time and temperature
- The transfer press has a simple locking device to secure the cap in place during the transfer operation
- Work area of 15 x 8 cm (5.91 x 3.15 inch)
- CE Certified



**Model PT - 15**

- Technically advanced manual press for universal use of accurate transferring of textile transfers
- A swing head operation facilitates significantly the transfer and positioning of transfers
- Computerized controller to monitor temperature and pressing time
- Transfers with medium and heavy pressure are adjustable by a variable pressure regulation
- Standard work area is 38 x 50 cm (15 x 20 inch), optionally the work area can be additionally equipped with interchangeable worktables
- CE Certified



**Model PT - 18**

- Manually operated transfer press equipped with a microprocessor controller for the accurate setting of press time and temperature
- An automatic release mechanism will ease the production flow for high production volumes
- Work area of 38 x 38 cm
- CE Certified





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